

CHECK BEING PERFORMED: Custom

ZONES: 332 333 334 335 W/C NUMBER: 233I5501 DATE:
 A/C NUMBER: W/O:
 REV. DATE: 10/19/06 JAC CODE:
 FREQUENCY: 1C

MFR P/N	DESCRIPTION	QTY
3M-425	Tape- Aluminum	A/R

PANELS

335AB 335DB
 335BB

MECH INSP

| MPD ITEMS: 5510-332-01E, 5510-333-01E, 5510-334-01E,
 | 0600-334-01Z, 5510-335-01E, 0600-335-01Z,
 | 5520-336-01E, 5510-337-01E

L/H HORIZONTAL STABILIZER SURVEILLANCE INSPECTIONS

ZONES AFFECTED: 332, 333, 334, 335, 336, 337

| 1. PERFORM EXTERNAL SURVEILLANCE OF THE FOLLOWING:

|XXXX _____ A. HORIZONTAL STABILIZER REMOVABLE LEADING EDGE BETWEEN
 | OUTBOARD EDGE OF STABILIZER SEAL AND RIB 15.

|XXXX _____ B. HORIZONTAL STABILIZER FORWARD TORQUE BOX UPPER SURFACE
 | BETWEEN OUTBOARD EDGE OF STABILIZER SEAL AND RIB 15.

|XXXX _____ C. HORIZONTAL STABILIZER UPPER SURFACE FROM OUBOARD EDGE OF
 | STABILIZER SEAL TO TIP.

|XXXX _____ D. HORIZONTAL STABILIZER UPPER TRAILING EDGE BETWEEN OUTBOARD
 | EDGE OF STABILIZER SEAL AND TIP INCLUDING AREAS OF PANEL
 | ATTACHMENTS AT REAR SPAR BETWEEN SIDE OF BODY AND RIB 5.

|XXXX _____ E. HORIZONTAL STABILIZER TIP.

|XXXX _____ F. LEFT ELEVATOR SURFACE INCLUDING FASTENERS THROUGH ELEVATOR
 | FRONT SPAR BETWEEN ELEVATOR STA 100.5 AND 267.2.

| 2. PERFORM INTERNAL SURVEILLANCE OF THE LEFT HORIZONTAL STAB:

| _____ _____ A. DISPLACE METALLIC TAPE COVERING THE OPENINGS IN THE STAB
 | REAR SPAR IF NECESSARY TO UTILIZE BORESCOPE EQUIPMENT. N/A
 | THIS STEP IF DISPLACING METALLIC TAPE IS NOT NECESSARY TO
 | PERFORM STEP 2.B. AND STEP 2.C.

|XXXX _____ B. LEFT HORIZ STAB FRONT SPAR TO REAR SPAR BETWEEN
 | RIBS 5 AND 9.

LEFT HORIZONTAL STABILIZER AND ELEVATOR

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A/C NUMBER:

CHECK BEING PERFORMED: Cust

W/C NUMBER: 233I5501 (continued)

MECH: INSP:

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- |XXXX _____ C. LEFT HORIZ STAB REAR SPAR TO STAB TRAILING EDGE
| BETWEEN RIBS 3 AND 9.
|
| _____ D. AFTER ACCOMPLISHMENT OF STEPS 2.B. AND 2.C., REPLACE
| METALLIC TAPE TO COVER THE OPENINGS IN THE STAB REAR SPAR.
| N/A THIS STEP IF METALLIC TAPE WAS NOT DISPLACED IN STEP
| 2.A.

*****END OF WORKCARD*****