

CHECK BEING PERFORMED: Custom

ZONES: 342 343 344 345 W/C NUMBER: 234I5501 DATE:  
 A/C NUMBER: W/O:  
 REV. DATE: 10/19/06 JAC CODE:  
 FREQUENCY: 1C

MFR P/N	DESCRIPTION	QTY
3M-425	Tape- Aluminum	A/R

## PANELS

345AB 345DB  
 345BB

MECH INSP

| MPD ITEMS: 5510-342-01E, 5510-343-01E, 5510-344-01E,  
 | 0600-344-01Z, 5510-345-01E, 0600-345-01Z,  
 | 5520-346-01E, 5510-347-01E

R/H HORIZONTAL STABILIZER SURVEILLANCE INSPECTIONS

ZONES AFFECTED: 342, 343, 344, 345, 346, 347

| 1. PERFORM EXTERNAL SURVEILLANCE OF THE FOLLOWING:

|XXXX \_\_\_\_\_ A. HORIZONTAL STABILIZER REMOVABLE LEADING EDGE BETWEEN  
 | OUTBOARD EDGE OF STABILIZER SEAL AND RIB 15.

|XXXX \_\_\_\_\_ B. HORIZONTAL STABILIZER FORWARD TORQUE BOX UPPER SURFACE  
 | BETWEEN OUTBOARD EDGE OF STABILIZER SEAL AND RIB 15.

|XXXX \_\_\_\_\_ C. HORIZONTAL STABILIZER UPPER SURFACE FROM OUBOARD EDGE OF  
 | STABILIZER SEAL TO TIP.

|XXXX \_\_\_\_\_ D. HORIZONTAL STABILIZER UPPER TRAILING EDGE BETWEEN OUTBOARD  
 | EDGE OF STABILIZER SEAL AND TIP INCLUDING AREAS OF PANEL  
 | ATTACHMENTS AT REAR SPAR BETWEEN SIDE OF BODY AND RIB 5.

|XXXX \_\_\_\_\_ E. HORIZONTAL STABILIZER TIP.

|XXXX \_\_\_\_\_ F. RIGHT ELEVATOR SURFACE INCLUDING FASTENERS THROUGH ELEVATOR  
 | FRONT SPAR BETWEEN ELEVATOR STA 100.5 AND 267.2.

| 2. PERFORM INTERNAL SURVEILLANCE OF THE RIGHT HORIZONTAL STAB:

| \_\_\_\_\_ \_\_\_\_\_ A. DISPLACE METALLIC TAPE COVERING THE OPENINGS IN THE STAB  
 | REAR SPAR IF NECESSARY TO UTILIZE BORESCOPE EQUIPMENT. N/A  
 | THIS STEP IF DISPLACING METALLIC TAPE IS NOT NECESSARY TO  
 | PERFORM STEP 2.B. AND STEP 2.C.

|XXXX \_\_\_\_\_ B. RIGHT HORIZ STAB FRONT SPAR TO REAR SPAR BETWEEN  
 | RIBS 5 AND 9.

RIGHT HORIZONTAL STABILIZER AND ELEVATOR

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A/C NUMBER:

CHECK BEING PERFORMED: Cust

W/C NUMBER: 234I5501 (continued)

MECH: INSP:

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- |XXXX \_\_\_\_\_ C. RIGHT HORIZ STAB REAR SPAR TO STAB TRAILING EDGE  
| BETWEEN RIBS 3 AND 9.  
|  
| \_\_\_\_\_ D. AFTER ACCOMPLISHMENT OF STEPS 2.B. AND 2.C., REPLACE  
| METALLIC TAPE TO COVER THE OPENINGS IN THE STAB REAR SPAR.  
| N/A THIS STEP IF METALLIC TAPE WAS NOT DISPLACED IN STEP  
| 2.A.

\*\*\*\*\*END OF WORKCARD\*\*\*\*\*