

ATA AIRLINES, INC.

FLIGHT COMPARTMENT CREW SEAT INSTALLATION

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CHECK BEING PERFORMED: Custom

ZONES: 200
A/C NUMBER:
REV. DATE: 06/01/06
FREQUENCY: 1C

W/C NUMBER: 321R2502 DATE:

MFR P/N	DESCRIPTION	QTY
3A226-0007-01-1	Captain Seat	A/R
3A226-0008-01-1	First Officer Seat	A/R
NAS6603-17	Bolt	8
MS51865-6	Self Locking Cap	8
MECH	INSP	

MRB ITEM: 25-999A

1. Prepare for Captain Seat Installation

_____ XXXXX A. Install Captain Crew Seat.

- (1) If the stops are installed on the front ends of the seat tracks, remove them.
- (2) Put the seat immediately forward of the seat tracks.
- (3) Align the roller assemblies with the seat tracks. The single tapered roller must be on the inside of the track.
- (4) Engage the front and rear roller assemblies with the seat tracks.
- (5) Adjust the adjustment nut of the tapered rollers so that the roller lightly touches the inboard rail.

CAUTION: Place seatback in full upright position before moving seat to its fully aft and outboard position to prevent damage to circuit breaker panels.

- (6) Move the seat to its fully aft and outboard position.

NOTE: PULL UP ON HORIZONTAL CONTROL HANDLE TO MOVE THE SEAT.

- (7) Install the stops on the seat tracks, utilizing new fasteners.

2. Prepare for First Officer Seat Installation

_____ XXXXX A. Install First Officer Crew Seat.

A/C NUMBER:

CHECK BEING PERFORMED: Cust

W/C NUMBER: 321R2502 (continued)

MECH: INSP:

- (1) If the stops are installed on the front ends of the seat tracks, remove them.
- (2) Put the seat immediately forward of the seat tracks.
- (3) Align the roller assemblies with the seat tracks. The single tapered roller must be on the inside of the track.
- (4) Engage the front and rear roller assemblies with the seat tracks.
- (5) Adjust the adjustment nut of the tapered rollers so that the roller lightly touches the inboard rail.

CAUTION: Place seatback in full upright position before moving seat to its fully aft and outboard position to prevent damage to circuit breaker panels.

- (6) Move the seat to its fully aft and outboard position.

NOTE: PULL UP ON HORIZONTAL CONTROL HANDLE TO MOVE THE SEAT.

- (7) Install the stops on the seat tracks, utilizing new fasteners.

***** END OF WORKCARD *****