

CHECK BEING PERFORMED: Custom

ZONES: 316 317 318 350

W/C NUMBER: 531I5502

DATE:

A/C NUMBER:

W/O:

REV. DATE: 06/22/06

JAC CODE:

FREQUENCY: 2C

AD NUMBER AD78-18-06



PANELS

316AB	316CB	317AB	318AL	318BL	318FR	318GR
343DZ						
316BB	316DB	317BB	318AR	318BR	318GL	333DZ

REFERENCES

FIGURES 1 AND 2

531I5502

MECH INSP

* WORK THIS CARD WITH 531I5311 *

WARNING: IT IS RECOMMENDED THAT ANY TIME A PERSON IS IN THE HORIZONTAL STAB AREA THAT A WATCH PERSON IS STATIONED OUT SIDE OF THIS AREA TO INSURE THAT NO SYSTEMS ARE OPERATED WHILE PERSONNEL ARE IN THIS AREA. INSURE ALL HORIZONTAL STAB SYSTEMS ARE TAGED WITH "DO NOT OPERATE" TAGS.

INTERNALLY INSPECT ALL ACCESSIBLE DETAILS IN THE FOLLOWING ZONES:

XXXXX _____ 1 PRESSURE BULKHEAD AREA. INCLUDING ALL WIRING AND CLAMPS (ZONE 316)

XXXXX _____ 2 AFTER BODY MID/LOWER SECTION, INCLUDING ALL WIRING AND CLAMPS (ZONE 317)

XXXXX _____ 3 AFTER BODY AFT/LOWER SECTION (ZONE 318)

A DETAIL INSPECT NR 2 ENGINE S-DUCT FLANGE, AFT SEGMENT AFT MATING, TO ENGINE ADAPTER, PAYING PARTICULAR ATTENTION TO FLEXIBLE VAPOR SHIELD AND VAPOR SHIELD PROTECTIVE BELT FOR CONDITION, SECURITY AND INSTALLATION IN THE SEGMENT RING TROUGH.

(REF: LOCKHEED SB 093-54-030, AD 78-18-06)

XXXXX _____ 4 HORIZONTAL STABILIZER CENTER SECTION BOX, INCLUDING ALL WIRING AND CLAMPS (ZONE 350)

XXXXX _____ 5 HORIZONTAL STABILIZER CENTER SECTION MAINFRAME ACTUATOR FITTINGS ASSEMBLY: ENSURE THAT WITNESS STRIPES TO ALL SIXTEEN

DETAIL INSPECT AFT FUSELAGE AREA

PAGE:2 /2

A/C NUMBER:

CHECK BEING PERFORMED: Cust

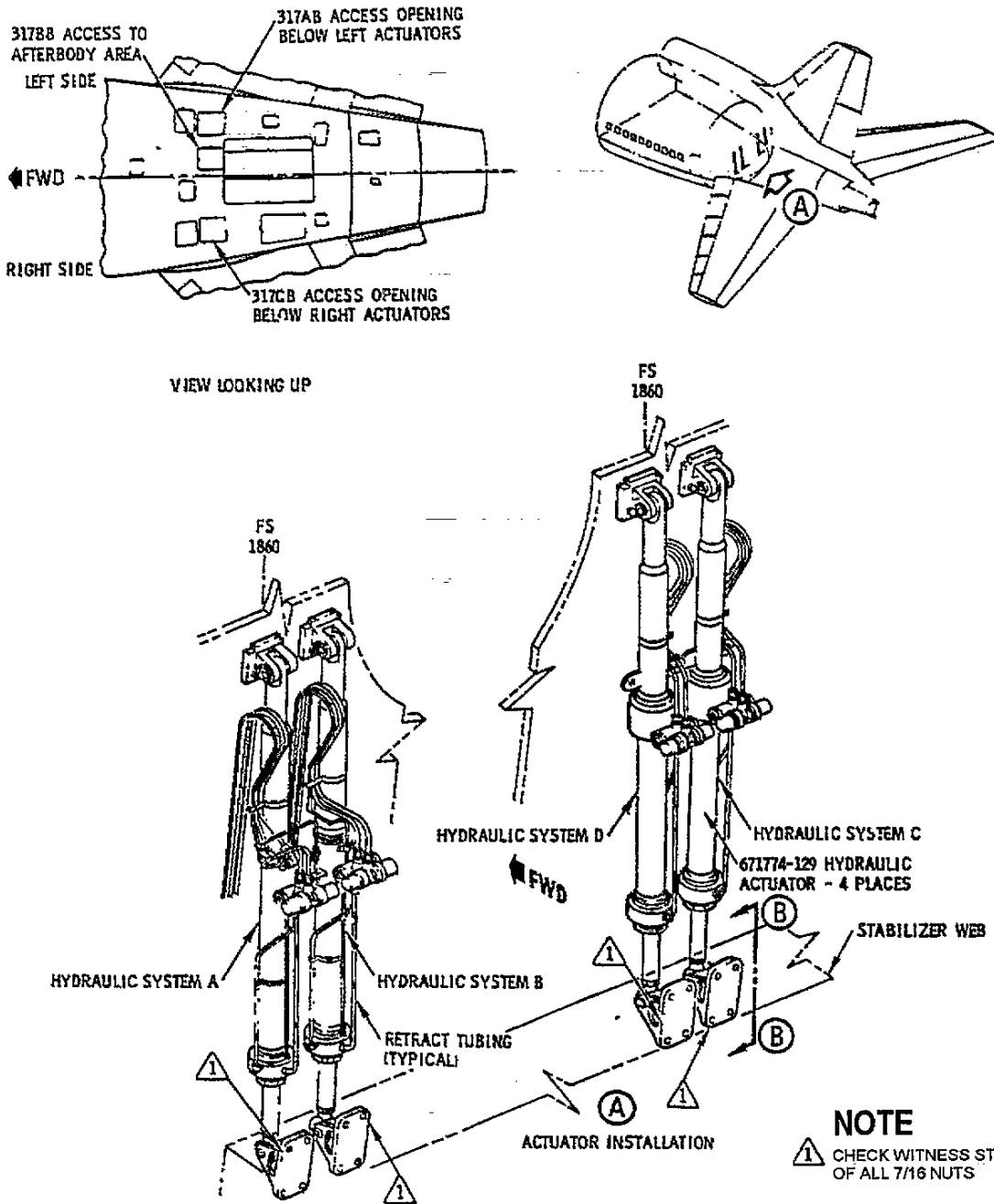
W/C NUMBER: 531I5502 (continued)

MECH: INSP:

7/16 INCH NUTS HAVE NOT MOVED. (SEE FIGURES 1 AND 2)

NOTE: IF WITNESS STRIPES ARE MISSING OR SHOW SIGNS OF MOVEMENT,
GENERATE NONROUTINE TO PERFORM A TORQUE CHECK OF THE
HORIZONTAL STABILIZER CENTER SECTION MAIN FRAME ACTUATOR
FITTING ASSEMBLY ATTACHMENT 7/16 INCH BOLTS PER
EO L1011-SA-55-182.

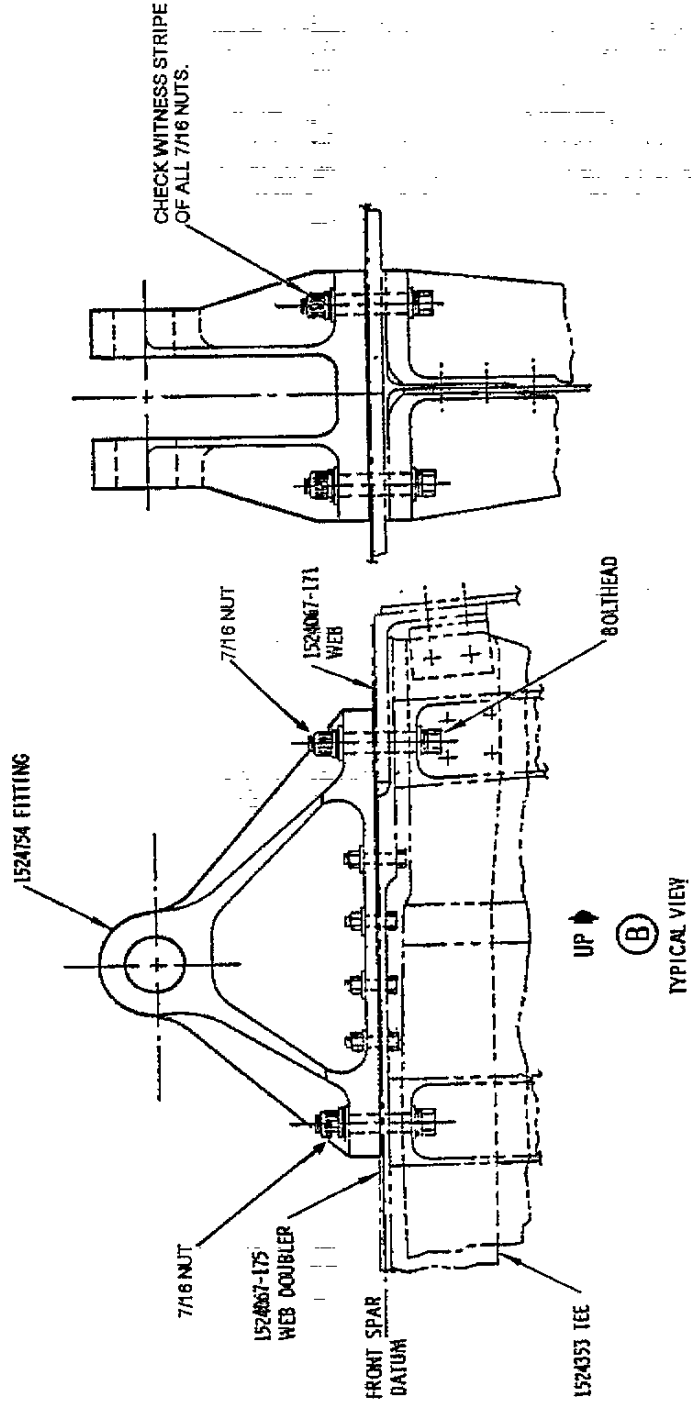
*****END OF WORKCARD*****



Horizontal Stabilizer Actuators-Attach Fittings

FIGURE 1

REVISION DATE 5/1/2000



Horizontal Stabilizer Actuators - Attach Fittings

FIGURE 2

REVISION DATE 5/1/2000