

A/C NUMBER:

CHECK BEING PERFORMED: Cust

W/C NUMBER: 541I7202 (continued)

MECH: INSP:

collector, with the No. 1 fuel spray nozzle located just to the right of the 12 o'clock position on the engine.

NOTE: There is at least one HP nozzle guide vane intrascope access cover and plug approximately eight inches aft of the fuel spray nozzles (5:30 or 6:30 position). Generally, these are not removed. If removal should become necessary, list and sign for removal in space provided above.

|XXXX _____ 5. Using borescope equipment (Ref. AMM 72-00-00 Inspection/Check), inspect combustion liner and fuel spray nozzles for damage.

Describe condition found: _____

| NOTE: See AMM 72-40-00 for on-wing acceptance standards, or RB211 Engine Manual for shop visit acceptance standards.

| NOTE: If "Continue In Service" limits are exceeded, contact Maintenance Control before further engine operation.

XXXXX _____ 6. Using borescope equipment, inspect nozzle guide vanes for damage and burning.

Describe condition found: _____

| NOTE: See AMM 72-53-00 for on-wing acceptance standards, or RB211 Engine Manual for shop visit acceptance standards.

_____ XXXXX 7. Remove access cover for hand turning tool adapter if required.

XXXXX _____ 8. Using borescope equipment, inspect the leading edge of HP turbine blades. Use the N3 hand turning tool to rotate turbine.

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Describe condition found: _____

NOTE: See AMM 72-53-00 for on-wing acceptance standards, or RB211 Engine Manual for shop visit acceptance standards.

NOTE: If "Continue In Service" limits are exceeded, contact Maintenance Control before further engine operation.

CAUTION: ENSURE BORESCOPE BLANKING PLUGS ARE CORRECTLY FITTED AND SECURED AFTER BORESCOPE INSPECTION. FAILURE TO DO SO CAN RESULT IN ENGINE DAMAGE/FIRE WARNING.

9. After applying a thin coat of dry lubricant, reinstall each blanking plug and any additional items listed in Step 4. Record all items listed in Step 4 and sign for reinstallation below.

Position	Reinstalled By	Position	Reinstalled By
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____
_____	_____	_____	_____

NOTE: The fuel spray nozzles are numbered clockwise as viewed from the exhaust collector, with the No. 1 fuel spray nozzle located just to the right of the 12 o'clock position on the engine.

10. Remove HP system turning tool and secure access plate.

CAUTION: IF FAIRINGS ARE PROPERLY INSTALLED, THERE WILL BE NO GAP AT THE HINGE LINE. PHYSICALLY ENTER THE FAN STREAM AREA TO CHECK THAT THE HOOKS ARE PROPERLY ENGAGED ON THEIR ROLLERS, AND THAT NO GAP EXISTS.

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_____ XXXXX 11. Install combustion case fairings.

CAUTION: IF FAIRINGS ARE PROPERLY INSTALLED, THERE WILL BE NO GAP AT THE HINGE LINE. PHYSICALLY ENTER THE FAN STREAM AREA TO CHECK THAT THE HOOKS ARE PROPERLY ENGAGED ON THEIR ROLLERS, AND THAT NO GAP EXISTS.

XXXXX _____ 12. Inspect core fairing for proper fair, loose fasteners, and/or proper installation of straps and fasteners.

_____ XXXXX 13. Close fan cowling.

| _____ XXXXX 14. Unlock isolation valve (Ref. AMM 36-11-18), or remove deactivation valve pin.

*****END OF WORKCARD*****