

CHECK BEING PERFORMED: Custom

ZONES: 100

W/C NUMBER: 710R3801

DATE:

A/C NUMBER:

REV. DATE: 06/15/07

FREQUENCY: PCI

AD NUMBER 1996-12-18

MECH INSP

AD 96-12-18

FORWARD, MID AND AFT SERVICE PANEL DRAIN VALVE SEALS, DO-10
REPLACE SEC 03

ELECTRICAL POWER REQUIRED? : NO

HYDRAULIC POWER REQUIRED? : NO

ZONES: 100

INSPECTION #:

SERIAL #:

SKILL & TIME

INFORMATION:

For AA intent:/ FOR IMM; enter AA#, lightpen "NARRATIVE" or
"SUMMARY PRINT".

For any step signed off as "N/A or "P/A", additional action is
required. See GEMM 05-04-06.

PARTS, AS REQUIRED:

Stk. Number	Quan.	Description
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CAUTION: HUMAN WASTE CAN CAUSE ILLNESS, WEAR PROTECTIVE CLOTHING
AND ALWAYS SHIP OR DISCARD CONTAMINATED PARTS IN PLASTIC BAGS.

1. Accomplish the following.

Gain access to the lavatory drain valve by opening the
lavatory service panel.

_____ XXXXX A. FWD LAV

_____ XXXXX B. MID LAV

_____ XXXXX C. AFT LAV

2. Replace the seals of the drain valve and/or replace the drain
plug (donut) if installed.

A. For Shaw Aero Devices, drain valve P/N 332-0017-01, replace
the inner flapper O-ring, P/N PRP568-336/5768-60 (STK 00-
0160-3-2642) and outer cap O'ring, P/N PRP568-340/5768-60

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(STK 00-0160-3-2641).

B. For Kaiser Roylyn drain cap, P/N 2651-258-1 or 259-1, replace the seal, P/N 2152-0054 (STK 09-3800-3-0086).

C. For Kaiser Roylyn drain cap, P/N 2651-311, replace seals, P/N 2152-0069 (STK 55-3800-3-0093) and P/N 2152-0076 (STK 55-3800-3-0086).

D. For drain systems with drain plugs (donuts) installed, replace the drain plug, P/N 4259-20 or 4259-31 (STK 09-3800-3-0553).

_____ XXXXX A. FWD LAV

_____ XXXXX B. MID LAV

_____ XXXXX C. AFT LAV

3. Close the drain valves. Close the service panel.

NOTE: Ensure drain plugs (donuts) are installed where removed.

_____ XXXXX A. FWD LAV

_____ XXXXX B. MID LAV

_____ XXXXX C. AFT LAV

***** END OF WORKCARD *****