

ZONES: 415
 A/C NUMBER:
 REV. DATE: 06/07/07
 FREQUENCY: 3A

W/C NUMBER: 741I2403 DATE:

MFR P/N	DESCRIPTION	QTY
MS20995C32	Lockwire	A/R
LPS2	Penetrant Lubricant	A/R

TOOLS	DESCRIPTION	QTY
Torque Wrench	Torque Wrench, 100-200 inch-pound	1

REFERENCES

AMM 71-00-00

MECH INSP

MRB ITEM: 24-00-00-04

VISUALLY INSPECT NO. 1 ENGINE CSD QUICK ATTACH DETACH (QAD) RING

_____ XXXXX 1. Make sure the slats are retracted.

_____ XXXXX 2. Open, tag & safety the circuit breakers that follow:

Circuit Breaker	Panel Location	Panel Area
Eng Ignition Ovrdr	Overhead	Battery Bus
Reverser Control, Eng 1	Upper Main	DC Bus 1
Reverser Control, Eng 2	Upper Main	DC Bus 2
Reverser Control, Eng 3	Upper Main	DC Bus 1
Eng Start Control	Overhead	Left 28VDC
Eng Start Ovrdr	Overhead	Left 28VDC

_____ XXXXX 3. Put a "DO NOT OPERATE" tag on the FLAP/SLAT handle, the engine control switches, and the thrust reverser handles.

_____ XXXXX 4. Open the left fan cowling and thrust reverser and install the hold-open device per AMM 71-00-00.

_____ XXXXX 5. Do a Detailed Inspection of the CSD quick attach/detach (QAD) ring tension bolt for correct torque.

A. Remove the lockwire from the QAD ring attach bolt.

B. Make sure the bolt is not loose, worn, corroded, cracked or damaged.

C. Apply the penetrant lubricant to the tension bolt and QAD ring.

D. Verify QAD ring tension bolt torque is 156-180 inch-pounds.

A/C NUMBER:

CHECK BEING PERFORMED: Cust

W/C NUMBER: 741I2403 (continued)

MECH: INSP:

_____ XXXXX 6. Safety QAD ring with .032 corrosion-resistant steel lockwire.

_____ XXXXX 7. Close the following circuit breakers:

Circuit Breaker	Panel Location	Panel Area
Eng Ignition Ovrđ	Overhead	Battery Bus
Reverser Control, Eng 1	Upper Main	DC Bus 1
Reverser Control, Eng 2	Upper Main	DC Bus 2
Reverser Control, Eng 3	Upper Main	DC Bus 1
Eng Start Control	Overhead	Left 28VDC
Eng Start Ovrđ	Overhead	Left 28VDC

_____ XXXXX 8. Remove the "DO NOT OPERATE" tag on the FLAP/SLAT handle, the engine control switches, and the thrust reverser handles tags.

_____ XXXXX 9. Close the cowlings opened in step 4. per AMM 71-00-00.

***** END OF WORKCARD *****